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(54) **Automatic separator-weighing device for metal fibres mixed with cement mixtures**

(57) This invention concerns a device which automatically separates and weighs out the metal fibres, loaded into the device as tangled bundle, that are then mixed with cement mixtures; it being provided that the device - thanks to a selector roller - separates the single fibres of the tangled bundle and weighs out the correct measure by means of loading cells co-operating with a control and command unit.

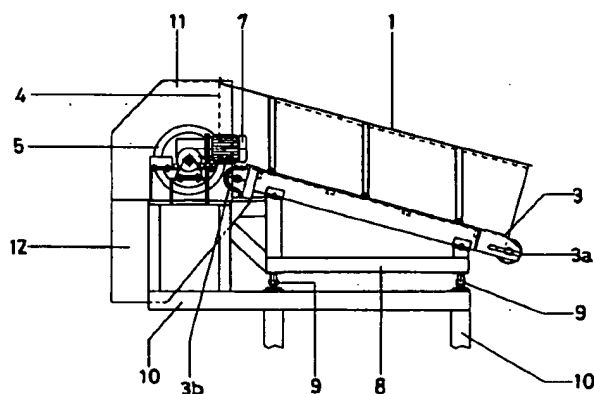


FIG. 1

Description

This patent application concerns an automatic separator - weighing device for metal fibres mixed to cement mixtures.

It is common knowledge that cement is mixed in its fluid state with metal fibres which are generally in the form of fine bars or needles.

This technique is particularly efficient in that these fine metal fragments, form a reinforcement net once the cement mixture has been cast and is solidified; in other words, these metal fibres substantially reinforce the cement into which they are mixed.

The net formed by the metal fibres gives the double advantage of reinforcing the cement structure and providing a certain degree of elasticity which is determining to prevent the risk of cracks in the cement mass as a result of high and sudden temperature variations.

This technique is in fact widely used despite a fundamental problem resulting from the difficulty of handling and mixing the metal fibres to the cement mixture; in particular these problems are due to the fact that these metal fibres are used as fine bars or needles.

During packaging, transport and handling, the fibres are massed together and tend to tangle and become compacted often forming an unravelable mass.

Moreover, this negative "massing effect" becomes even more of a problem in the case of the metal fibres produced as bars with ends bent to 90°.

The ends are in fact bent in this way so that they hook to each other thus ensuring better attachment of the metal bars in the cement mixture; it is however obvious that the bent ends of the bars can just as easily hook together before they are mixed into the cement mixture.

It is also evident that the metal fibres can not be mixed into the fluid cement mixture while they are tangled; they must in fact first be separated and then placed in small quantities in the cement mixer.

It is the very separation of the tangled metal fibres which most penalises the technique in question; to date this has always been carried out by hand involving time and labour costs which are easy to imagine.

Moreover the task is made more difficult for the workers who perform it in that the metal fibres must be mixed with the cement mixture in specific quantities, in other words it is necessary to evaluate a specific weight of metal fibres according to the volume of the cement mixture.

The purpose of this invention is to automatize the separation of the tangled metal fibres; this has been achieved by designing an innovative device which not only ensures a higher rate of production per hour with respect to manual labour but also works in series with the cement mixer without any further manual intervention.

Moreover the device in question also acts as dosing device in that it is possible to set and select the correct

weight of metal fibres with respect to the volume of the cement mixture, from time to time.

The device according to the invention consists of a special hopper into which the bundle of tangled metal fibres is placed; in particular the hopper features side walls which diverge from the back towards the front and an internal ascending conveyor belt.

The bundle of fibres loaded in the hopper falls onto the conveyor belt which transports it to the exterior through an opening, at the front of the hopper, which is delimited by the diverging side walls.

It being provided that immediately outside the opening there is a selector roller having horizontal axis and a number of longitudinal blades positioned radially having a saw-toothed outer edge.

It is important to note that the particular diverging design of the side walls of the hopper has a particular technical - operating reason.

It was considered in fact that in a hopper with parallel side walls it would be difficult for the mass of fibres to move towards the opening in that walls of the kind would have undoubtedly caused friction and consequently a considerable resistance to the forward movement of the bundle.

The risk of this unwanted effect occurring would in fact be great in that a well bound bundle is extremely compact and almost like a solid body; in this sense it is understandable that its interference with even only one of the side walls of the hopper would easily hinder a smooth forward movement.

Thanks however to the divergence of the side walls, the hopper according to the invention has an internal cross-section which widens thus substantially reducing the possibility of interference between the side walls and the bundle of metal fibres.

Once the bundle of fibres has passed through the opening and interferes with the horizontal axis roller, the metal fibres are selected and separated; in other words this selection is performed directly by the saw-toothed blades of the roller.

In particular, the roller rotates so that its blades interfere with the front edge of the bundle from bottom to top.

Even if in fact the roller rotates continuously, for the sake of clarity, it is considered important to describe the function of each of its blades as though this were the result of three distinct operating phases performed during the 180° rotation required for each blade to move from the bottom cutting position to the top cutting position.

During the first part of its rotation, each blade hooks the metal fibres which it touches; the blade then energetically pulls the metal fibres which have been hooked and separates (or tears) them from the adjacent metal fibres; it then shoots the fibres to the top.

Moreover the rotation of the roller ensures that the metal fibres are projected upwards and over the roller to then fall - separated - below the roller.

loading

having a free saw-toothed edge, as shown in the enlarged detail in figure 2.

Hopper (1) is supported by a frame (8) which is in turn supported - by means of interposing loading cells (9) by the main bearing frame (10) which also directly supports the selector roller (5).

It is evident that the loading cells (9) permit the device according to the invention to act as a weight dosing device functioning "by subtraction".

10 Said loading cells (9) in fact co-operate with an
electronic control unit (or presetter); this control unit, on
which the weight of the fibres to be dosed is set, imme-
diately stops the device as soon as the initial weight of the
15 bundle of fibres loaded into the hopper decreases
by the preset weight value.

20 This particular operating principle of the device in question - and above all the weighing logic "by subtraction" - ensures absolute precision of each weighing operating in that it also calculates in each quantity weighed the part of "flying" metal fibres through the outlet of the conveyor belt at the point - downstream from the selector roller (5) on which the fibres collect.

It is evident that it would not be possible to weigh the doses with this degree of precision according to a principle of "addition", for instance, by mounting the weighing device at the collection point - downstream from the selector roller (5) - of the separated metal fibres.

- 30 In this case, even by stopping the machine once the preset weight at the collection point was reached - would not prevent the "flying" metal fibres (never of a constant quantity) from being added to the weighed fibres, consequently compromising the accuracy of the dosed quantity.

35 A second advantage of this "subtraction" weighing logic, is that it prevents the formation of new agglomerates of metal fibres downstream from the selector roller (5) in that the metal fibres separated from the selector roller (5) can immediately be carried towards the mixer, 40 without further stops.

If, on the other hand, weighing were performed "by addition" at the collection point of the fibres downstream from the roller (5), the fibres would have to remain at this collection point for the time required to reach the preset 45 quantity; during this forced stop, they could easily become tangled again, very probably giving rise to a new though smaller bundle than the first (2), but just as tangled.

The number (11) refers to the cover containing the selector roller (5); this cover (11) prevents the disordered dispersion of the metal fibres that the roller (5) tears from the bundle and "projects" upwards.

Said fibres in fact bounce against the internal walls of the cover (11) - downstream from the roller (5) - and thus fall downwards, into a small hopper (12) positioned at a lower height with respect to that of the roller (5) by

means of which the fibres fall by gravity directly into a cement mixer or onto a conveyor belt which carries

them into the mixer.

Claims

1. An automatic separating - weighing device for metal fibres mixed with cement mixtures characterised by:

- a loading hopper (1) with diverging side walls (2) housing a conveyor belt (3) on the bottom, running in a closed circuit in an ascending direction, around two rollers having horizontal axis; it being provided that the first (3a), driven, roller is positioned at the back of the hopper (1) close to the bottom, while the second (3b), motor, roller is approximately half way up the hopper in a position which is slightly more internal with respect to an opening (4) at the front of the hopper (1); it being provided that the hopper (1) and relevant conveyor belt (3) are supported by a frame (8);
- a selector roller (5) having horizontal axis supported, together with its reduction gear (7) in a slightly more external position with respect to the front opening (4) of the hopper (1); it being provided that said roller (5) is fitted with a series of equally spaced radial blades (5a) having a free saw-toothed edge;
- a cover (11) housing the above selector roller (5) and designed to carry the metal fibres downstream from the same, towards a small hopper (12) whose unloading mouth is at a slightly lower level with respect to that of the roller (5);
- a supporting frame (10) which sustains the above supporting frame (8) of the hopper (1) and of the conveyor belt (3) and of the selector roller (5);
- a series of loading cells (9) placed between the supporting frame (10) and the frame (8) which supports the hopper (1) and the conveyor belt (3);
- an electronic command unit which controls the entire device cooperating with the above loading cells (9).

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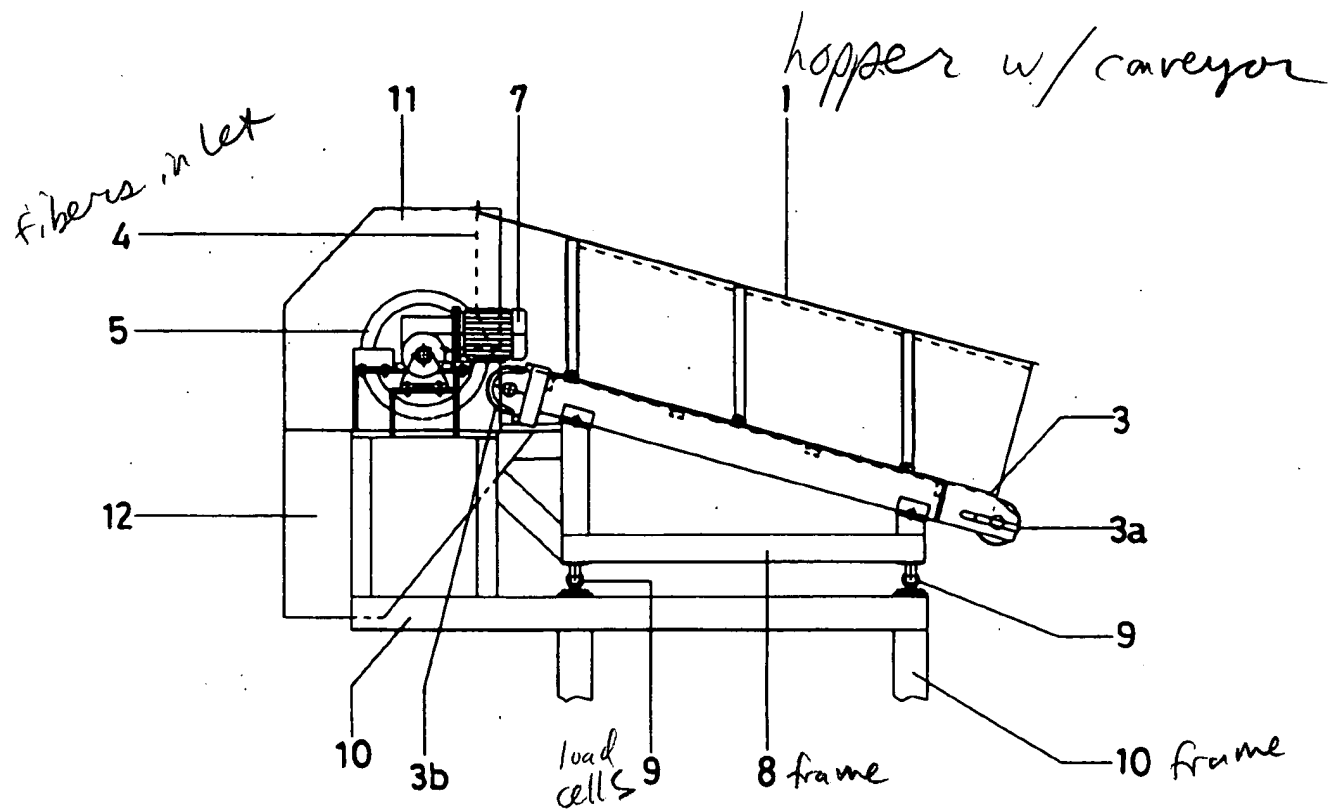


FIG. 1

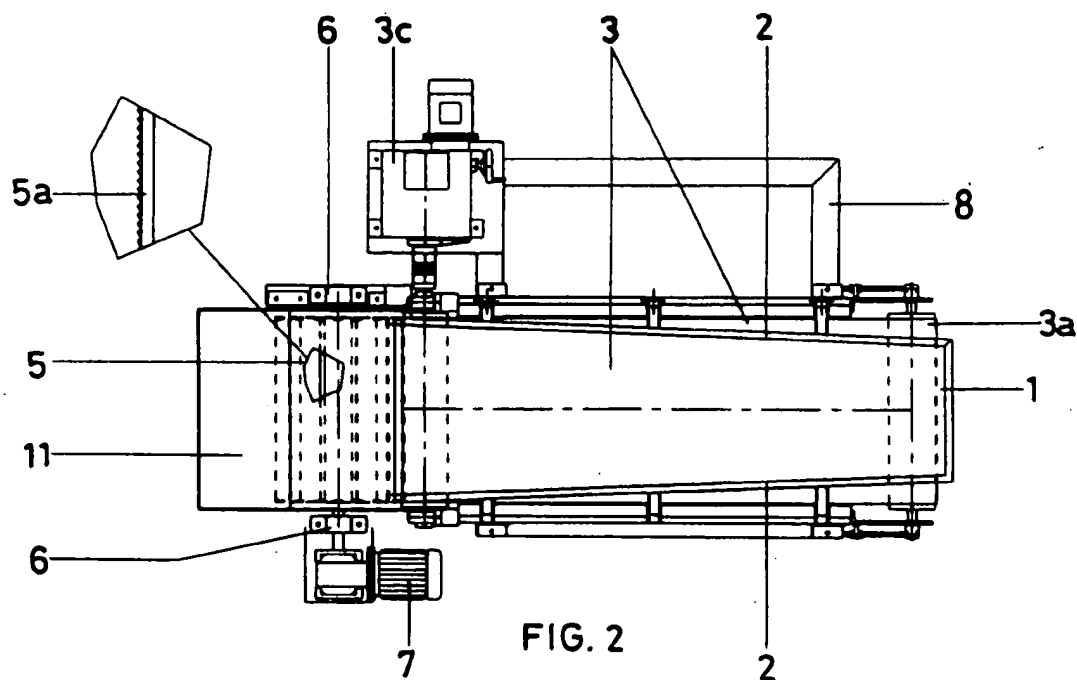


FIG. 2



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EUROPEAN SEARCH REPORT

Application Number
EP 97 83 0705

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Y	US 4 023 779 A (BELOY FRANCIS J) 17 May 1977 * column 2, line 47 - line 63; figure * ---	1	G01G11/00 B28C5/40
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 5 October 1998	Examiner Ganci, P
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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EUROPEAN SEARCH REPORT

Application Number
EP 97 83 0705

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	SOVIET PATENTS ABSTRACTS Section PQ, Week 944724 November 1994 Derwent Publications Ltd., London, GB; Class P64, AN 93318776 XP002079493 & SU 1 765 019 A (VASILEV. V YA) , 30 September 1992 * abstract * -----	1	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 5 October 1998	Examiner Ganci, P
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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